Scotch[®] High-temperature Masking Tape 214

3M

| Scotch [®] High-temperature Masking Tape 214 is good for one hour at 350°F (177°C) on most surfaces. The adhesive is sulfur-free which makes it one of the few tapes that can be used on copper, silver and other precious metals. | | |
|---|---|--|
| Backing | Adhesive | Standard Roll Lengt |
| Smooth crepe paper treated with a high heat and stain resistant saturant | Firm rubber adhesive designed to give outstanding holding power for a high heat resistant tape | 60 yds. (55 m) |
| Note: The following technical information and data should be considered representativ or typical only and should not be used for specification purposes. | | |
| | | ASTM Test Metho |
| | , , , | D-3330 |
| - | | D-3759 |
| - | | D-3759 D-3652 |
| Temperature Use Range: | Up to 350°F (177°C) | D-3032 |
| • Has excellent stain resist | ance | |
| | | |
| Scotch[®] Tape 214 complements Scotch[®] Tape 213 in high temperature masking tape usage and should be evaluated at the same time. | | |
| • Will generally withstand bake cycles up to 350°F (177°C) for one hour – even or treated metals. Performance is governed by total time, temperature, surface tape is applied to, and any other coatings and conditions. | | |
| • Should not be subjected to outdoor exposure or prolonged periods of sunlight exposure as tape may become very difficult to remove. | | |
| | on most surfaces. The addet that can be used on copper Backing Smooth crepe paper treated with a high heat and stain resistant saturant Note: The following technic or typical only and shades and stain resistant saturant Adhesion to Steel: Tensile Strength: Elongation at Break: Tape Thickness: Temperature Use Range: • Has excellent stain resist • Adhesive is very firm an • Scotch® Tape 214 compl tape usage and should be • Will generally withstand treated metals. Performa is applied to, and any otf • Should not be subjected | on most surfaces. The adhesive is sulfur-free which makes it that can be used on copper, silver and other precious metals. Backing Adhesive Smooth crepe paper treated with a high heat and stain resistant saturant Firm rubber adhesive designed to give outstanding holding power for a high heat resistant tape Note: The following technical information and data should be coor typical only and should not be used for specification put Adhesion to Steel: 27 oz./in. width (29 N/100 mm) Tensile Strength: 24 lbs./in. width (420 N/100 mm) Elongation at Break: 10% Tape Thickness: 6.7 mils (0.17 mm) Temperature Use Range: Up to 350°F (177°C) • Has excellent stain resistance. • Adhesive is very firm and allows it to be used on most treat • Scotch® Tape 214 complements Scotch® Tape 213 in high to tape usage and should be evaluated at the same time. • Will generally withstand bake cycles up to 350°F (177°C) for treated metals. Performance is governed by total time, temp is applied to, and any other coatings and conditions. • Should not be subjected to outdoor exposure or prolonged processors. |

Scotch[®] High-temperature Masking Tape

214

| Storage | Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton. |
|--------------------------------|--|
| Shelf Life | To obtain best performance, use this product within one year from date of manufacture. |
| Product Use | All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application. |
| Warranty and Limited Remedy | Unless stated otherwise in 3M's product literature, packaging inserts or product packaging for individual products, 3M warrants that each 3M product meets the applicable specifications at the time 3M ships the product. Individual products may have additional or different warranties as stated on product literature, package inserts or product packages. 3M MAKES NO OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OR ANY IMPLIED WARRANTY ARISING OUT OF A COURSE OF DEALING, CUSTOM OR USAGE OF TRADE. User is responsible for determining whether the 3M product is fit for a particular purpose and suitable for user's application. If the 3M product is defective within the warranty period, your exclusive remedy and 3M's and seller's sole obligation will be, at 3M's option, to replace the product or refund the purchase price. |
| Limitation of Liability | Except where prohibited by law, 3M and seller will not be liable for any loss or damage arising from the 3M product, whether direct, indirect, special, incidental or consequential, regardless of the legal theory asserted, including warranty, contract, negligence or strict liability. |
| | (<u>ISO 9001:2000</u>)- |



Industrial Business Industrial Adhesives and Tapes Division

3M Center, Building 21-1W-10, 900 Bush Avenue St. Paul, MN 55144-1000 800-362-3550 • 877-369-2923 (fax) www.3M.com/industrial



Recycled Paper 40% pre-consumer 10% post-consumer