## Scotch<sup>®</sup> High-temperature Masking Tape 214

**3M** 

Scotch <sup>®</sup> High-temperature Masking Tape 214 is good for one hour at 350°F (177°C) on most surfaces. The adhesive is sulfur-free which makes it one of the few tapes that can be used on copper, silver and other precious metals.		
Backing	Adhesive	Standard Roll Lengt
Smooth crepe paper treated with a high heat and stain resistant saturant	Firm rubber adhesive designed to give outstanding holding power for a high heat resistant tape	60 yds. (55 m)
Note: The following technical information and data should be considered representativ or typical only and should not be used for specification purposes.		
		ASTM Test Metho
	, , ,	D-3330
-		D-3759
-		D-3759 D-3652
Temperature Use Range:	Up to 350°F (177°C)	D-3032
• Has excellent stain resist	ance	
<ul> <li>Scotch<sup>®</sup> Tape 214 complements Scotch<sup>®</sup> Tape 213 in high temperature masking tape usage and should be evaluated at the same time.</li> </ul>		
• Will generally withstand bake cycles up to 350°F (177°C) for one hour – even or treated metals. Performance is governed by total time, temperature, surface tape is applied to, and any other coatings and conditions.		
• Should not be subjected to outdoor exposure or prolonged periods of sunlight exposure as tape may become very difficult to remove.		
	on most surfaces. The addet that can be used on copper         Backing         Smooth crepe paper treated with a high heat and stain resistant saturant         Note: The following technic or typical only and shades and stain resistant saturant         Adhesion to Steel:         Tensile Strength:         Elongation at Break:         Tape Thickness:         Temperature Use Range:         • Has excellent stain resist         • Adhesive is very firm an         • Scotch® Tape 214 compl tape usage and should be         • Will generally withstand treated metals. Performa is applied to, and any otf         • Should not be subjected	on most surfaces. The adhesive is sulfur-free which makes it that can be used on copper, silver and other precious metals.         Backing       Adhesive         Smooth crepe paper treated with a high heat and stain resistant saturant       Firm rubber adhesive designed to give outstanding holding power for a high heat resistant tape         Note:       The following technical information and data should be coor typical only and should not be used for specification put         Adhesion to Steel:       27 oz./in. width (29 N/100 mm)         Tensile Strength:       24 lbs./in. width (420 N/100 mm)         Elongation at Break:       10%         Tape Thickness:       6.7 mils (0.17 mm)         Temperature Use Range:       Up to 350°F (177°C)         • Has excellent stain resistance.       • Adhesive is very firm and allows it to be used on most treat         • Scotch® Tape 214 complements Scotch® Tape 213 in high to tape usage and should be evaluated at the same time.         • Will generally withstand bake cycles up to 350°F (177°C) for treated metals. Performance is governed by total time, temp is applied to, and any other coatings and conditions.         • Should not be subjected to outdoor exposure or prolonged processors.

## Scotch<sup>®</sup> High-temperature Masking Tape

214

Storage	Store under normal conditions of 70°F (21°C) and 50% R.H. in the original carton.
Shelf Life	To obtain best performance, use this product within one year from date of manufacture.
Product Use	All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluate the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method of application.
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	( <u>ISO 9001:2000</u> )-



Industrial Business Industrial Adhesives and Tapes Division

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